

Work Order ID 76930***76930***

Page 1

Thursday, November 24, 2011 8:54:40 AM

| | | | | | | | | |
|-----------------------|---------------------|-------------------|---------------------|--------------|----------------------|--------------|--------------|--|
| Item ID: | D3371-041 | Accept | *N900040100* | Setup | Start | *NS1* | | |
| Revision ID: | | | | | | Stop | *NS2* | |
| Item Name: | Pedal Lock Assembly | | | | | | | |
| Start Date: | 11/24/2011 | Start Qty: | 1.00 | *1* | Cust Item ID: | | | |
| Required Date: | 11/25/2011 | Req'd Qty: | 1.00 | *1* | Customer: | | | |

Reference:

| | | | | | | | | | | |
|-------------------|----------------------|-----------|--------------|----------|-------------------|--------------|--|-------------|--------------|--------------|
| Approvals: | Process Plan: | <i>MF</i> | Date: | 11-11-24 | Tooling: | Date: | | Run | Start | *NR1* |
| | QC: | | Date: | | SPC (Y/N): | Date: | | Stop | | *NR2* |

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--|----------------------------------|------------------------------|----------------|---------------|----------------------|-----------------------|-----------------------|--------------------------|------------------------|
|--|----------------------------------|------------------------------|----------------|---------------|----------------------|-----------------------|-----------------------|--------------------------|------------------------|

| | | | | | | | | | |
|-----------------|---------------------|--|--|--|--|--|--|--|--|
| Draw Nbr | Revision Nbr | | | | | | | | |
| D3371 | Rev B | | | | | | | | |

| | | | | | | | | | |
|-----|--|------|--|--|--|--|--|--|--|
| 120 | | 0.00 | | | | | | | |
|-----|--|------|--|--|--|--|--|--|--|

120 Small Fab

Small Fab **Memo** 0.00

Small Fab
 1- Press dowel pins as per Dwg D3371, then assemble hinge. Ensure that assembly opens & closes smoothly. Identify as D3371-051.
 2- Open D3373-7 lock package. Keep keys, lock body, lock body nut, straight cam, lock barrel, screw, 90° rotation washer and external tooth lock washer. Discard the rest.
 3- Fabricate D3371-5 cam as per Dwg D3371. Identify as D3371-5
 4- Assemble lock mechanism and cam and install decal as per Dwg D3371.
 Apply locktite to lock body nut.

| | | | |
|------------|--------------------|--------------------|----------------|
| Qty | Part Number | Description | Batch |
| A/R | | 262 Locktite | <i>M119713</i> |

| | | | | | | | | | |
|-----|--|------|--|--|--|--|--|--|--|
| 130 | | 0.00 | | | | | | | |
|-----|--|------|--|--|--|--|--|--|--|

130 Small Fab

Small Fab **Memo** 0.00

Small Fab
 Assemble lanyard to cyclic sock as per Dwg D3384
 Identify as D3384-045

SP 11/11/25

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

Work Order ID 76930

Thursday, November 24, 2011 8:54:40 AM

76930

Page 2

Item ID: D3371-041

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Pedal Lock Assembly

Stop

NS2

Start Date: 11/24/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/25/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

140

Small Fab

Small Fab

0.00

0.00

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Small Fab

Memo

1- Assemble D3384-045 to D3371-051 using 1/4"-20 socket head cap screw and washer as per Dwg D3371.
 2- Identify as D3371-041 & attach keys
 3- Record the Key Number on page 4

SQ 11/11/25

150

150

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.00

0.00

Sulul15

(4)

160

160

Packaging

Packaging

Identify as per dwg & Stock Location ST

0.00

0.00

0.00

(10) SP 11-25

| W/O: | | WORK ORDER CHANGES | | | | | | | |
|------|------|--------------------|--|--|----|------|-----|-------------------------------------|--------------------------|
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NOTE: Date & initial all entries

Work Order ID 76930***76930***

Page 3

Thursday, November 24, 2011 8:54:40 AM

Item ID: D3371-041**Accept*****N900040100*****Setup****Start*****NS1*****Revision ID:****Item Name:** Pedal Lock Assembly**Stop*****NS2*****Start Date:** 11/24/2011 **Start Qty:** 1.00***1*****Cust Item ID:****Required Date:** 11/25/2011 **Req'd Qty:** 1.00***1*****Customer:****Reference:**

| Approvals: | Process Plan: | Date: | Tooling: | Date: | Run | Start | *NR1* |
|-------------------|----------------------|--------------|-------------------|--------------|------------|--------------|--------------|
| | | | | | | | |
| | QC: | Date: | SPC (Y/N): | Date: | | | Stop |
| | | | | | | | *NR2* |

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--|---|------------------------------|----------------|---------------|----------------------|-----------------------|-----------------------|--------------------------|------------------------|
| 170 *170* QC Quality Control | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | <i>11/128 JF</i> |
| | Memo | 0.00 | | | | | | | <i>11/125 MK</i> |

C 420 A

| W/O: | | WORK ORDER CHANGES | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

| W/O: | | WORK ORDER CHANGES | | | | | | | |
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NOTE: Date & initial all entries

Picklist Print

Page 2

Thursday, November 24, 2011 8:54:39 AM

Work Order ID: 76930

Parent Item: D3371-041

Start Date: 11/24/2011

Required Date: 11/25/2011

Parent Item Name: Pedal Lock Assembly

Start Qty: 1.00

Required Qty: 1.00

| | | | | | | | | |
|-----------------------------|--------------|----|----------------|---------|------------|---|-----------------|----------|
| CBL-460 Loop Sleeve | Purchased | No | 130 | Each | 1,267.0000 | 2 | SB ² | 11/11/25 |
| | | | | | | | 2 | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| D2728-7 Dart Logo label | Manufactured | No | 120 | Each | 0.0000 | 0 | SB ⁰ | 11/11/25 |
| D3371-1 Pedal Lock Base | Manufactured | No | 120 | Each | 1.0000 | 1 | SB ¹ | 11/11/25 |
| | | | | | | | | |
| | | | | | | | | |
| D3371-3 Pedal Lock Cover | Manufactured | No | 120 | Each | 0.0000 | 1 | SB ¹ | 11/11/25 |
| D3373-7 Cam Lock | Manufactured | No | 120 | Each | 0.0000 | 1 | SB ¹ | 11/11/25 |
| D3384-1 Cyclic Sock | Manufactured | No | 130 | Each | 6.0000 | 1 | SB ¹ | 11/11/25 |
| | | | | | | | | |
| D3385-3 Hinge | Manufactured | No | ST486 75008 | Loc Qty | Loc Code | | | |
| | | | | 6 | | | | |
| | | | | 6 | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | ST051 22387 | Loc Qty | Loc Code | | | |
| | | | | 97 | | | | |
| | | | | 97 | | | | |
| | | | | | | | | |
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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Thursday, November 24, 2011 8:54:39 AM

Page 3

Work Order ID: 76930

Parent Item: D3371-041

Parent Item Name: Pedal Lock Assembly

Start Date: 11/24/2011

Required Date: 11/25/2011

Start Qty: 1.00

Required Qty: 1.00

HX-81

1/4"-20 SHCS 3/8" long

Purchased

No

140

Each

10.0000

1

20 u/w/25

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
|-----------------|----------------|-----------------|

| | | |
|-------|----|--|
| ST390 | 10 | |
|-------|----|--|

| | | |
|--------|----|--|
| 114383 | 10 | |
|--------|----|--|

1

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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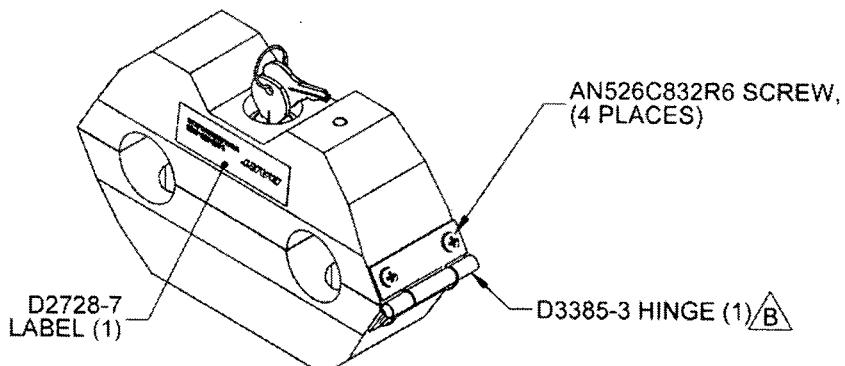
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

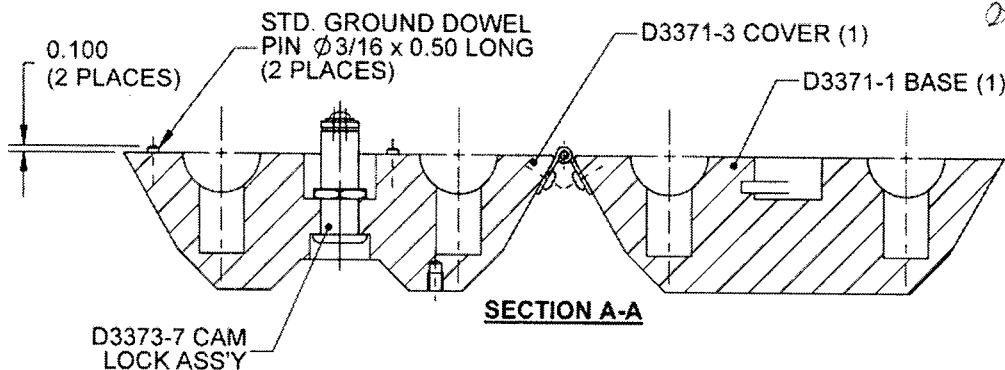


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|---------|----------|---|--------------|
| DESIGN | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. | REV. B |
| | | D3371 | SHEET 1 OF 4 |
| DATE | 05.03.22 | TITLE | SCALE |
| | | PEDAL LOCK | 1:3 |
| A | 04.12.06 | NEW ISSUE | |
| B | 05.03.22 | D3385-3 WAS D3385-1 | |

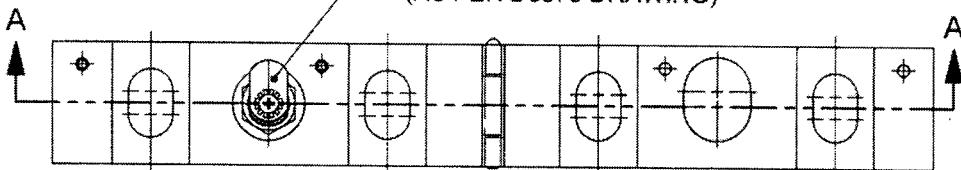


PEDAL LOCK SHOWN LOCKED WITH KEY

RELEASED
05/04/28



D3371-5 CAM (1),
AND SQUARE WASHER SPACER (1),
EXTERNAL TOOTH LOCK WASHER (1),
#10-32 UNF PAN CROSS HEAD SCREW (1)
(AS PER D3373 DRAWING)



D3371-051 PEDAL LOCK ASSEMBLY

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES

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| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

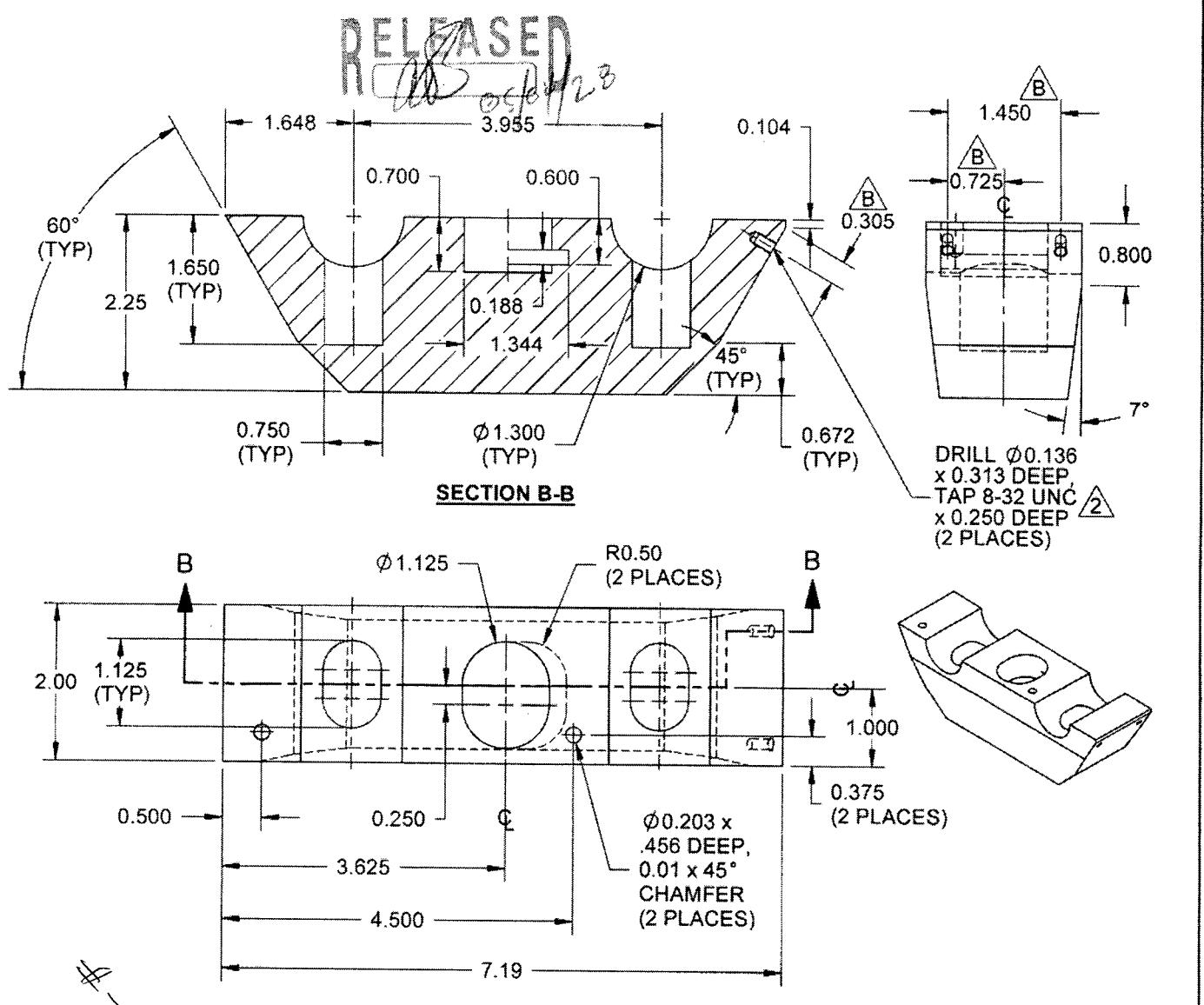
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NOTE: Date & initial all entries



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| DESIGN | DRAWN BY | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | APPROVED | DRAWING NO. | REV. B |
| DATE | 05.03.22 | TITLE | PEDAL LOCK |

SHEET 2 OF 4

SCALE
1:2

D3371-1 BASE

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

| W/O: | | WORK ORDER CHANGES | | | | | | | |
|------|------|--------------------|--|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | | | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

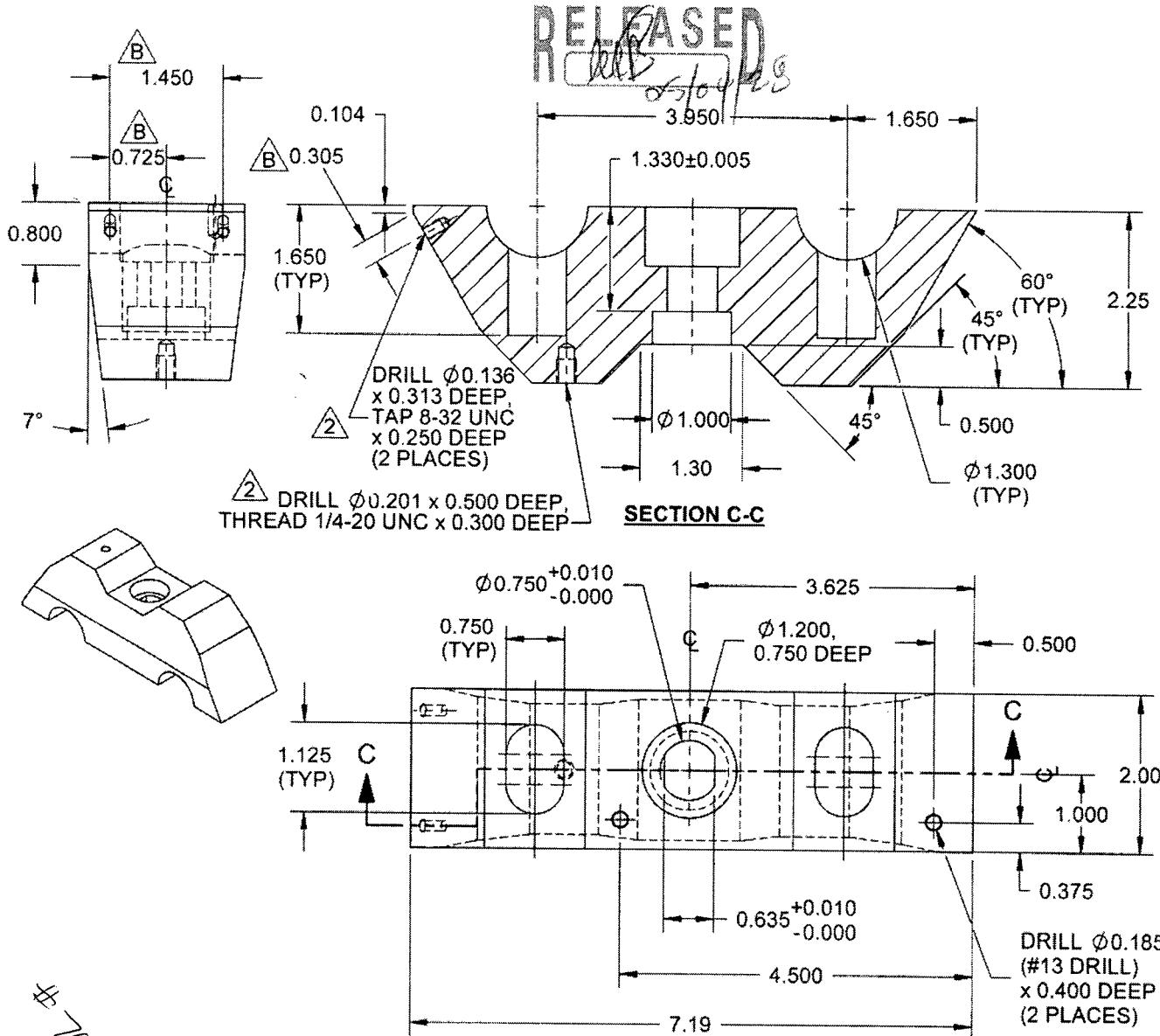
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries



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| DESIGN 13 | DRAWN BY JDS | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA |
| CHECKED P | APPROVED MJS | DRAWING NO. D3371 |
| DATE 05.03.22 | TITLE PEDAL LOCK | REV. B SHEET 3 OF 4 SCALE 1:2 |



D3371-3 COVER

NOTES:

- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
(REF. DART SPEC. M6061T6B)
- 2) COVER INSIDE HOLES PRIOR PAINTING
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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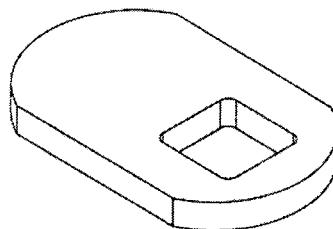
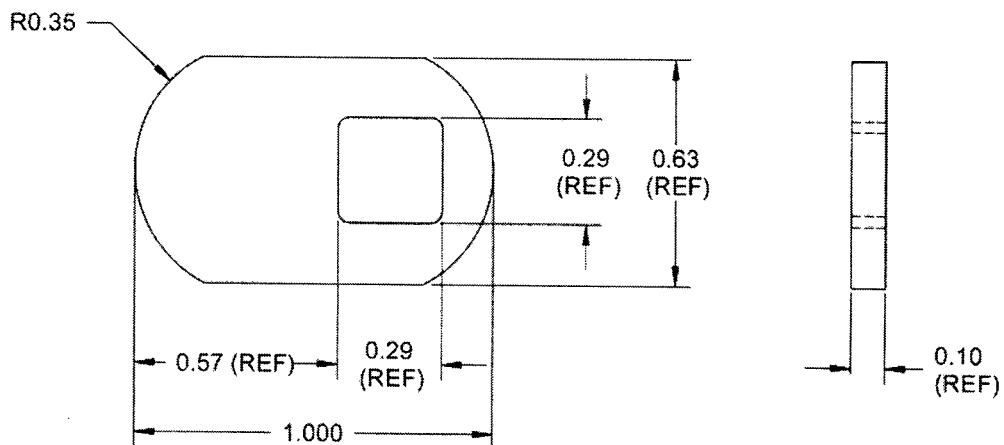
NOTE: Date & initial all entries

DART

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|----------------------|-----------------------|---|--------------|--------------|
| DESIGN <i>JB</i> | DRAWN BY <i>JB</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| CHECKED <i>TS</i> | APPROVED <i>TS</i> | DRAWING NO. D3371 | REV. B | SHEET 4 OF 4 |
| DATE 05.03.22 | | TITLE PEDAL LOCK | SCALE 2:1 | |

RELEASED
05/09/20

SPECIFICATION CONTROL DRAWING



D3371-5 CAM

NOTES:

- 1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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